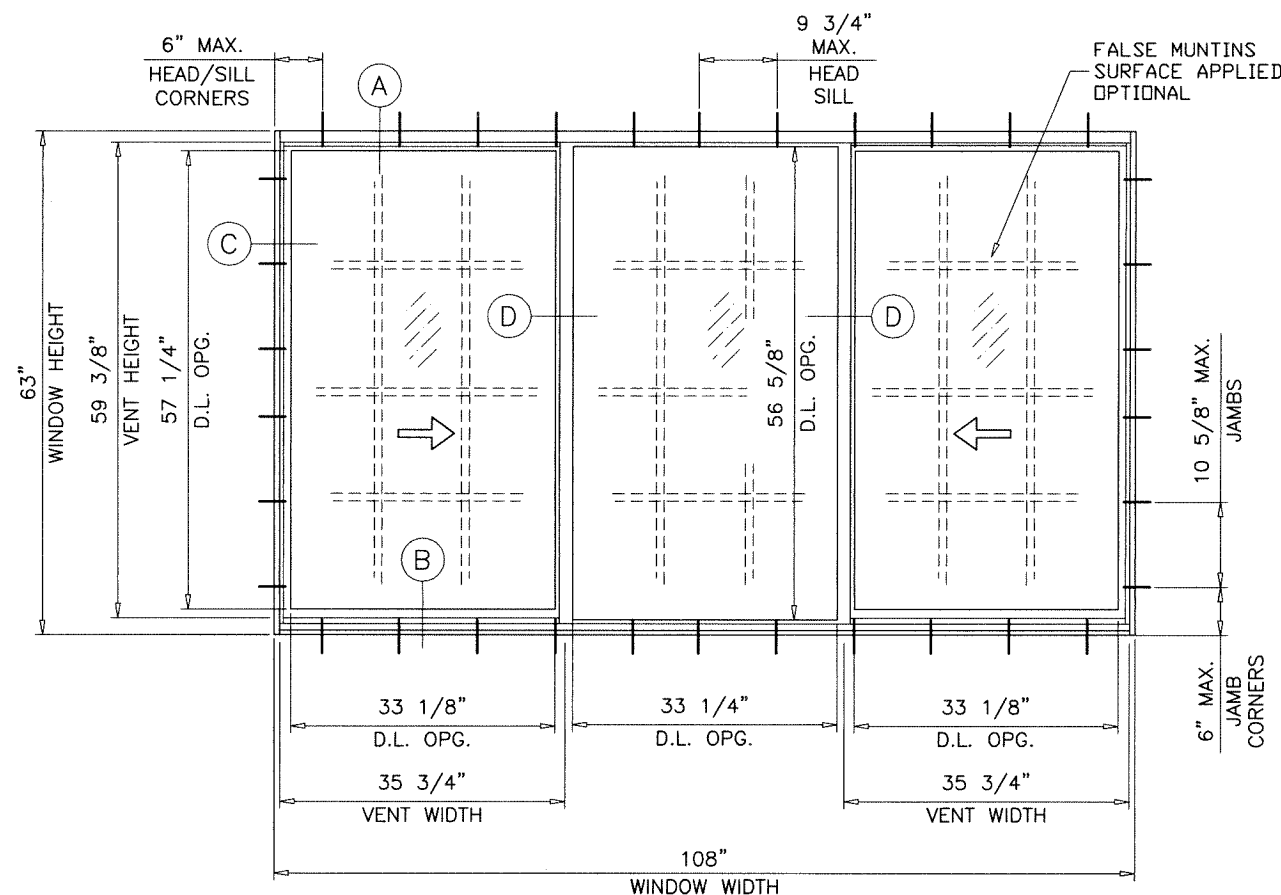
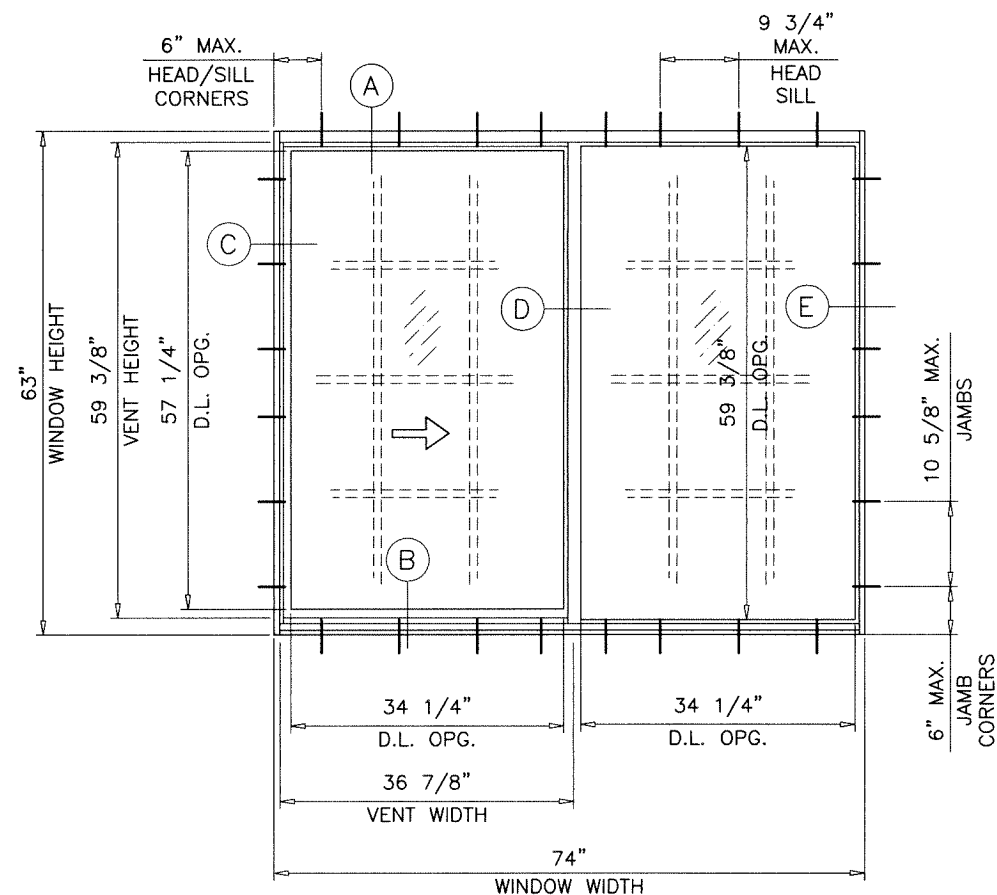




SERIES 6800

ALUMINUM HORIZONTAL SLIDING WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEETS 2 & 3.

APPROVAL APPLIES TO SINGLE HORIZONTAL SLIDING WINDOWS, ALSO COMBINATIONS OF H.S./H.S. OR HORIZONTAL SLIDING WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN. LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2023 (8TH EDITION)/2026 (9TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE LOAD-BEARING, (HIGH DENSITY PLASTIC/COMPOSITE, METAL OR OTHER RIGID MATERIALS).

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2023/2026 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

TYPICAL ELEVATION

TESTED UNITS

WINDOWS NOT RATED FOR IMPACT.
INSTALLATION OF THIS PRODUCT IN THE HVHZ AREA REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.
INSTALLATION OF THIS SYSTEM OUTSIDE THE HVHZ AREA SHALL MEET THE APPLICABLE REQUIREMENTS FOR WIND BORNE DEBRIS PROTECTION.

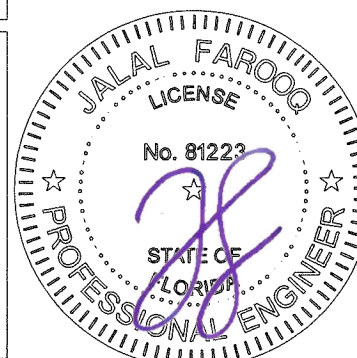
Sealed: 9/21/2026

FASTENERS AND CONNECTORS (AS APPLICABLE) SHOWN IN THIS APPROVAL MAY NOT MEET CORROSION RESISTANCE REQUIREMENTS FOR COASTAL OR SALT WATER EXPOSURE ZONES. COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

MONOLITHIC GLASS
INSULATED GLASS
NON IMPACT

FL #21850



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\W17-12AMP

SERIES 6800 ALUM HORIZONTAL SLIDING WDW. (N.I.)
Assura Windows & Doors, LLC.
1543 N. Powerline Road
Pompano Beach, FL. 33069
Tel. (954) 781-4430 www.assurawindows.com

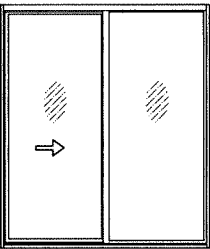
revisions:		date	by	description
A	10.17.17	10.17.17	10.17.17	UPDATED TO 2017 FBC
B	09.23.20	09.23.20	09.23.20	UPDATED TO 2020 FBC
C	07.03.23	07.03.23	07.03.23	UPDATED TO 2023 FBC
D	09.18.26	09.18.26	09.18.26	UPDATED TO 2026 FBC

date:	02-09-17
scale:	1/2" = 1"
dr. by:	TARIQ
chk. by:	

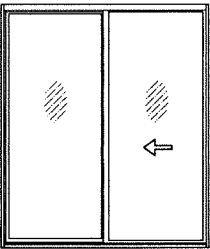
drawing no.	W17-12
sheet	1 of 6

DESIGN LOAD CAPACITY - PSF (XO OR OX SIZES)								
WINDOW DIMS.		A	GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'C'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
24"	24"	3	60.0	125.0	60.0	210.0	60.0	210.0
36"		3	60.0	125.0	60.0	210.0	60.0	210.0
48"		5	60.0	104.1	60.0	196.9	60.0	210.0
60"		6	60.0	84.7	60.0	156.9	60.0	210.0
72"		8	60.0	66.9	60.0	127.4	60.0	210.0
24"	36"	3	60.0	125.0	60.0	210.0	60.0	210.0
36"		3	60.0	79.7	60.0	163.5	60.0	179.6
48"		5	60.0	68.6	60.0	126.2	60.0	151.6
60"		6	-	-	60.0	102.8	60.0	138.6
72"		8	-	-	60.0	85.6	60.0	134.7
24"	48"	3	60.0	66.2	60.0	157.7	60.0	173.2
36"		3	45.5	45.5	60.0	113.2	60.0	124.4
48"		5	-	-	60.0	88.8	60.0	101.0
60"		6	-	-	60.0	73.5	60.0	88.2
72"		8	-	-	60.0	66.3	60.0	80.8
24"	60"	3	33.6	33.6	60.0	122.6	60.0	134.7
36"		3	-	-	60.0	86.6	60.0	95.1
48"		5	-	-	60.0	69.0	60.0	75.8
60"		6	-	-	54.5	54.5	60.0	64.7
72"		8	-	-	-	-	53.6	53.6
72"	63"	8	-	-	-	-	50.0	50.0
26-1/2"	26"	3	60.0	125.0	60.0	210.0	60.0	210.0
37"		4	60.0	122.1	60.0	210.0	60.0	210.0
53-1/8"		6	60.0	88.4	60.0	161.7	60.0	210.0
74"		8	60.0	62.7	60.0	113.7	60.0	210.0
26-1/2"	38-3/8"	3	60.0	110.4	60.0	188.9	60.0	207.5
37"		4	60.0	71.8	60.0	147.5	60.0	162.0
53-1/8"		6	-	-	60.0	106.6	60.0	131.0
74"		8	-	-	60.0	78.3	60.0	118.7
26-1/2"	50-5/8"	3	51.2	51.2	60.0	136.3	60.0	149.7
37"		4	37.7	37.7	60.0	103.8	60.0	114.0
53-1/8"		6	-	-	60.0	74.8	60.0	88.0
74"		8	-	-	60.0	61.4	60.0	73.4
26-1/2"	63"	3	26.3	26.3	60.0	106.4	60.0	116.9
37"		4	-	-	60.0	79.9	60.0	85.2
53-1/8"		6	-	-	57.9	57.9	59.6	61.6

A = NO. OF ANCHORS PER HEAD & SILL



XO

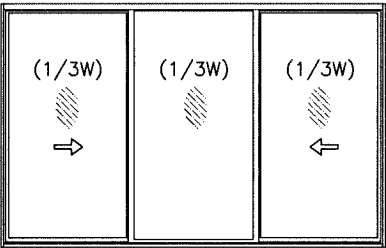


OX

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

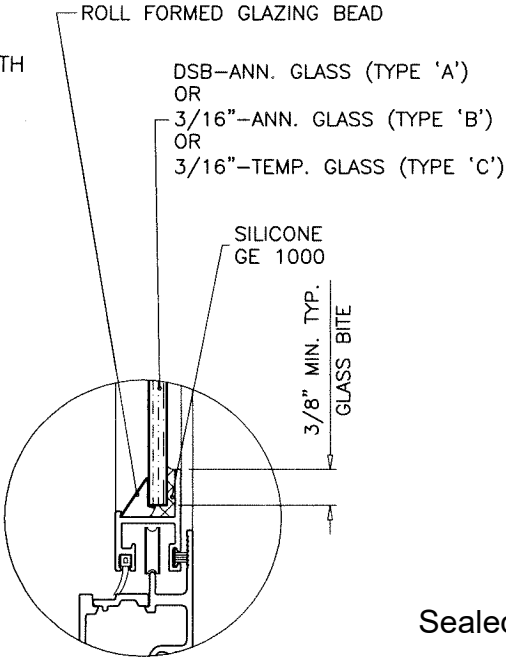
DESIGN LOAD CAPACITY - PSF (XOX SIZES)						
WINDOW DIMS.		A	GLASS TYPE 'B'		GLASS TYPE 'C'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
72"	24"	8	60.0	197.9	60.0	210.0
84"		9	60.0	169.7	60.0	210.0
96"		10	60.0	146.7	60.0	206.9
108"		11	60.0	127.9	60.0	203.6
72"	36"	8	60.0	126.8	60.0	151.6
84"		9	60.0	110.1	60.0	141.7
96"		10	60.0	96.8	60.0	136.4
108"		11	60.0	85.9	60.0	134.7
72"	48"	8	60.0	89.3	60.0	101.0
84"		9	60.0	77.1	60.0	91.7
96"		10	60.0	71.0	60.0	85.3
108"		11	60.0	66.4	60.0	80.8
72"	60"	8	60.0	69.0	60.0	75.8
84"		9	58.2	58.2	60.0	67.8
96"		10	52.4	52.4	60.0	62.0
74"	26"	8	60.0	174.7	60.0	210.0
106-1/4"		11	60.0	120.3	60.0	193.5
111"		12	60.0	114.2	60.0	204.6
74"	38-3/8"	8	60.0	114.2	60.0	135.9
106-1/4"		11	60.0	82.7	60.0	119.3
111"		12	60.0	78.7	60.0	118.7
74"	50-5/8"	8	60.0	81.4	60.0	92.4
106-1/4"		11	60.0	63.0	60.0	74.9
111"		12	60.0	61.6	60.0	73.4
74"	63"	8	60.0	61.7	60.0	65.7

A = NO. OF ANCHORS PER HEAD & SILL



OPERATING VENTS TO BE 1/3 OF THE WINDOW WIDTH

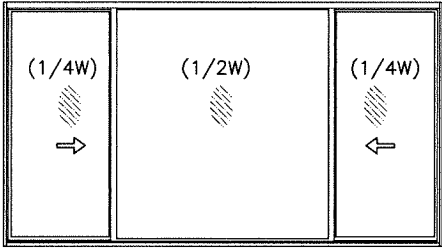
XOX



GLAZING OPTIONS

DESIGN LOAD CAPACITY - PSF (XOX SIZES)						
WINDOW DIMS.		A	GLASS TYPE 'B'		GLASS TYPE 'C'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
72"	24"	8	60.0	134.3	60.0	210.0
84"		9	60.0	111.0	60.0	210.0
96"		10	60.0	95.2	60.0	206.9
108"		11	60.0	85.2	60.0	203.6
72"	36"	8	60.0	88.8	60.0	148.5
84"		9	60.0	78.3	60.0	146.6
96"		10	60.0	68.4	60.0	142.0
108"		11	59.0	59.0	-	-
72"	48"	8	60.0	68.1	60.0	98.0
74"	26"	8	60.0	119.7	60.0	210.0
106-1/4"		11	60.0	76.5	60.0	193.5
111"		12	60.0	73.1	60.0	204.6
74"	38-3/8"	8	60.0	82.3	60.0	137.0
74"	50-5/8"	8	60.0	62.8	60.0	89.3

A = NO. OF ANCHORS PER HEAD & SILL

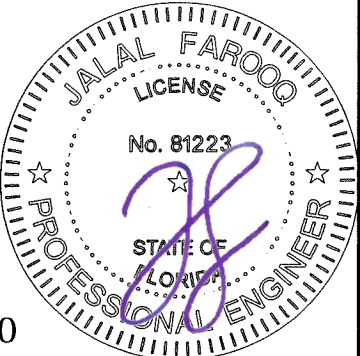


OPERATING VENTS TO BE 1/4 OF THE WINDOW WIDTH

XOX

Sealed: 9/21/2026

FL #21850



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
FAX. (305) 262-6978

Assura Windows & Doors, LLC.
1543 N. Powerline Road
Pompano Beach, FL. 33069
Tel. (954) 781-4430
www.assurawindows.com

SERIES 6800 ALUM HORIZONTAL SLIDING WDW. (N.I.)

revisions:
no date by description

date: 02-09-17
scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

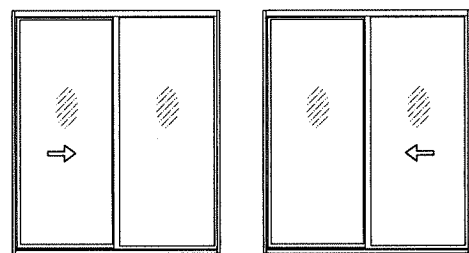
drawing no.
W17-12
sheet 2 of 6

COMP-ANL\W17-12AWP

FL #21850

DESIGN LOAD CAPACITY - PSF (XO OR OX SIZES)						
WINDOW DIMS.		A	GLASS TYPE 'E'		GLASS TYPE 'D'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
24"	24"	3	50.0	210.0	50.0	210.0
36"		3	50.0	210.0	50.0	210.0
48"		5	50.0	187.8	50.0	210.0
60"		6	50.0	152.8	50.0	210.0
72"		8	50.0	120.5	50.0	210.0
24"	36"	3	50.0	210.0	50.0	210.0
36"		3	50.0	144.0	50.0	191.7
48"		5	50.0	124.0	50.0	161.7
60"		6	50.0	109.2	50.0	147.9
72"		8	50.0	92.9	50.0	143.8
24"	48"	3	50.0	163.3	50.0	184.8
36"		3	50.0	110.8	50.0	132.7
48"		5	50.0	81.6	50.0	107.8
60"		6	50.0	78.6	50.0	94.1
72"		8	50.0	72.8	50.0	86.3
24"	60"	3	50.0	127.0	50.0	143.8
36"		3	50.0	89.7	50.0	101.5
48"		5	50.0	62.7	50.0	80.9
60"		6	50.0	57.1	50.0	69.0
72"		8	50.0	54.4	50.0	61.6
24"	63"	3	50.0	120.4	50.0	136.2
36"		3	50.0	84.7	50.0	95.8
48"		5	50.0	59.9	50.0	76.1
60"		6	50.0	53.2	50.0	64.7
72"		8	50.0	50.8	50.0	57.5
26-1/2"	26"	3	50.0	210.0	50.0	210.0
37"		4	50.0	210.0	50.0	210.0
53-1/8"		6	50.0	159.7	50.0	210.0
74"		8	50.0	113.1	50.0	210.0
26-1/2"	38-3/8"	3	50.0	195.7	50.0	210.0
37"		4	50.0	129.5	50.0	172.9
53-1/8"		6	50.0	109.4	50.0	139.7
74"		8	50.0	85.7	50.0	126.7
26-1/2"	50-5/8"	3	50.0	141.2	50.0	159.8
37"		4	50.0	102.5	50.0	121.7
53-1/8"		6	50.0	74.0	50.0	93.9
74"		8	50.0	67.7	50.0	78.4
26-1/2"	63"	3	50.0	110.2	50.0	124.7
37"		4	50.0	82.8	50.0	93.7
53-1/8"		6	50.0	55.1	50.0	70.5
74"		8	50.0	50.0	-	-

A = NO. OF ANCHORS PER HEAD & SILL

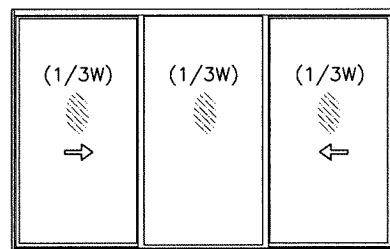


XO

OX

DESIGN LOAD CAPACITY - PSF (XOX SIZES)						
WINDOW DIMS.		A	GLASS TYPE 'E'		GLASS TYPE 'D'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
72"	24"	8	50.0	188.5	50.0	210.0
84"		9	50.0	165.2	50.0	210.0
96"		10	50.0	141.9	50.0	210.0
108"		11	50.0	121.2	50.0	210.0
72"	36"	8	50.0	124.2	50.0	161.1
84"		9	50.0	115.0	50.0	151.2
96"		10	50.0	103.7	50.0	145.5
108"		11	50.0	93.1	50.0	143.8
72"	48"	8	50.0	81.6	50.0	107.8
84"		9	50.0	79.5	50.0	97.8
96"		10	50.0	77.2	50.0	91.0
108"		11	50.0	73.0	50.0	86.3
72"	60"	8	50.0	62.9	50.0	80.9
84"		9	50.0	57.6	50.0	72.3
96"		10	50.0	56.9	50.0	66.2
108"		11	50.0	53.6	50.0	61.6
72"	63"	8	-	-	50.0	76.1
84"		9	-	-	50.0	67.9
96"		10	-	-	50.0	61.9
108"		11	-	-	50.0	57.5
74"	26"	8	50.0	169.1	50.0	210.0
106-1/4"		11	50.0	120.3	50.0	201.0
111"		12	50.0	113.6	50.0	210.0
74"	38-3/8"	8	50.0	112.4	50.0	145.0
106-1/4"		11	50.0	89.9	50.0	127.3
111"		12	50.0	85.9	50.0	126.7
74"	50-5/8"	8	50.0	75.1	50.0	98.6
106-1/4"		11	50.0	69.5	50.0	79.9
111"		12	50.0	68.0	50.0	78.4
74"	63"	8	50.0	58.5	50.0	74.5
106-1/4"		11	50.0	50.5	50.0	58.1

A = NO. OF ANCHORS PER HEAD & SILL



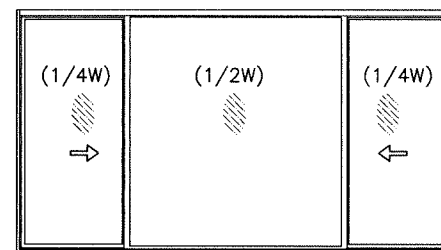
OPERATING VENTS TO BE 1/3 OF THE WINDOW WIDTH

XOX

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

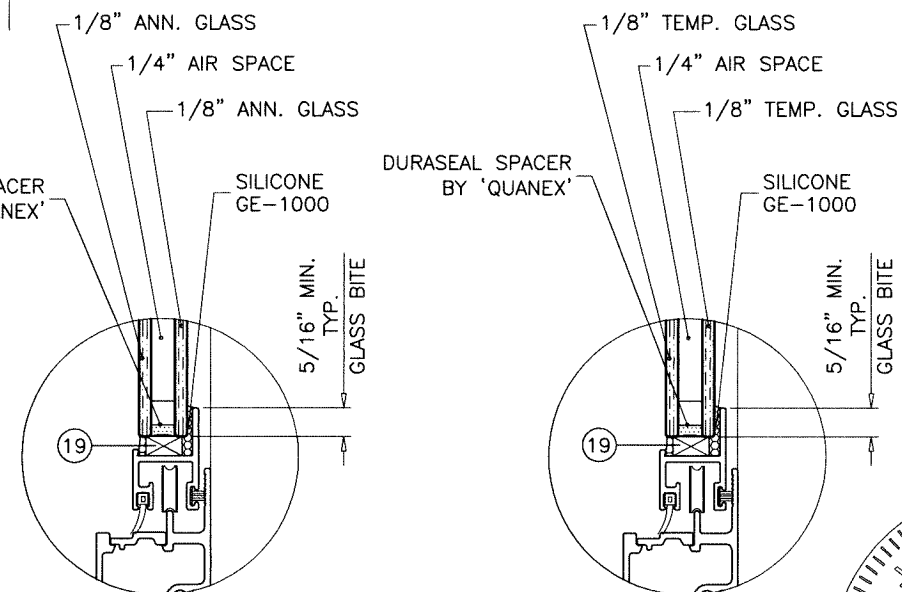
DESIGN LOAD CAPACITY - PSF (XOX SIZES)						
WINDOW DIMS.		A	GLASS TYPE 'E'		GLASS TYPE 'D'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
72"	24"	8	50.0	128.3	50.0	210.0
84"		9	50.0	102.1	50.0	210.0
96"		10	50.0	84.1	50.0	210.0
108"		11	50.0	73.0	50.0	210.0
72"	36"	8	50.0	95.8	50.0	154.3
84"		9	50.0	85.5	50.0	152.3
96"		10	50.0	74.9	50.0	150.4
108"		11	50.0	65.2	50.0	148.4
72"	48"	8	50.0	74.6	50.0	104.5
84"		9	50.0	66.8	50.0	97.0
72"	60"	8	50.0	56.7	-	-
74"		8	50.0	119.6	50.0	210.0
106-1/4"	26"	11	50.0	70.7	50.0	201.0
111"		12	50.0	66.8	50.0	210.0
74"	38-3/8"	8	50.0	89.6	50.0	146.2
106-1/4"		11	50.0	64.5	50.0	132.8
111"	50-5/8"	12	50.0	61.5	50.0	131.5
74"		8	50.0	69.4	50.0	95.3

A = NO. OF ANCHORS PER HEAD & SILL



OPERATING VENTS TO BE 1/4 OF THE WINDOW WIDTH

XOX



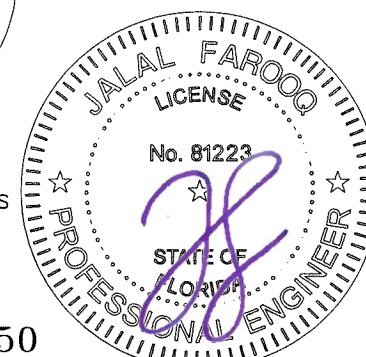
GLASS TYPE 'E'
1/2" OVERALL INSUL. GLASS

GLASS TYPE 'D'
1/2" OVERALL INSUL. GLASS

GLAZING OPTIONS

Sealed: 9/21/2026

FL #21850



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 262-6978 FAX. (305) 262-8100

SERIES 6800 ALUM HORIZONTAL SLIDING WDW. (N.I.)

Assura Windows & Doors, LLC.
1543 N. Powerline Road
Pompano Beach, FL. 33069
Tel. (954) 781-4430 www.assurawindows.com

COMP-ANL\W17-12AMP

revisions:

no	date	by	description

date: 02-09-17

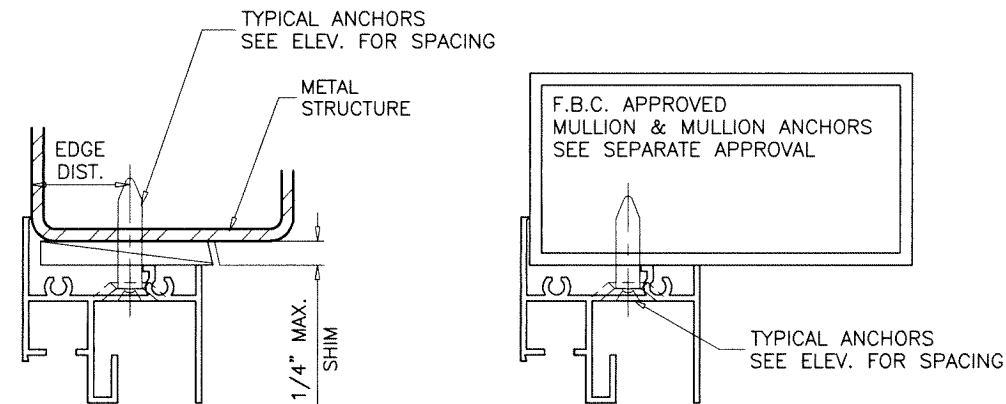
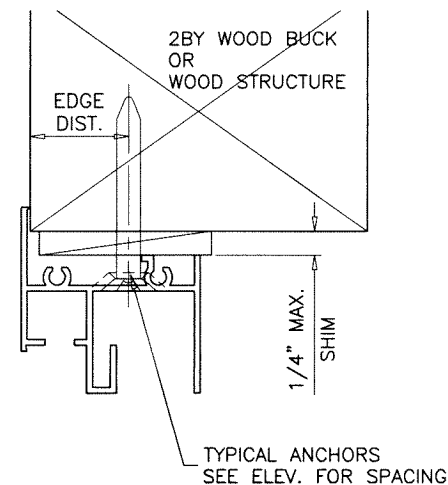
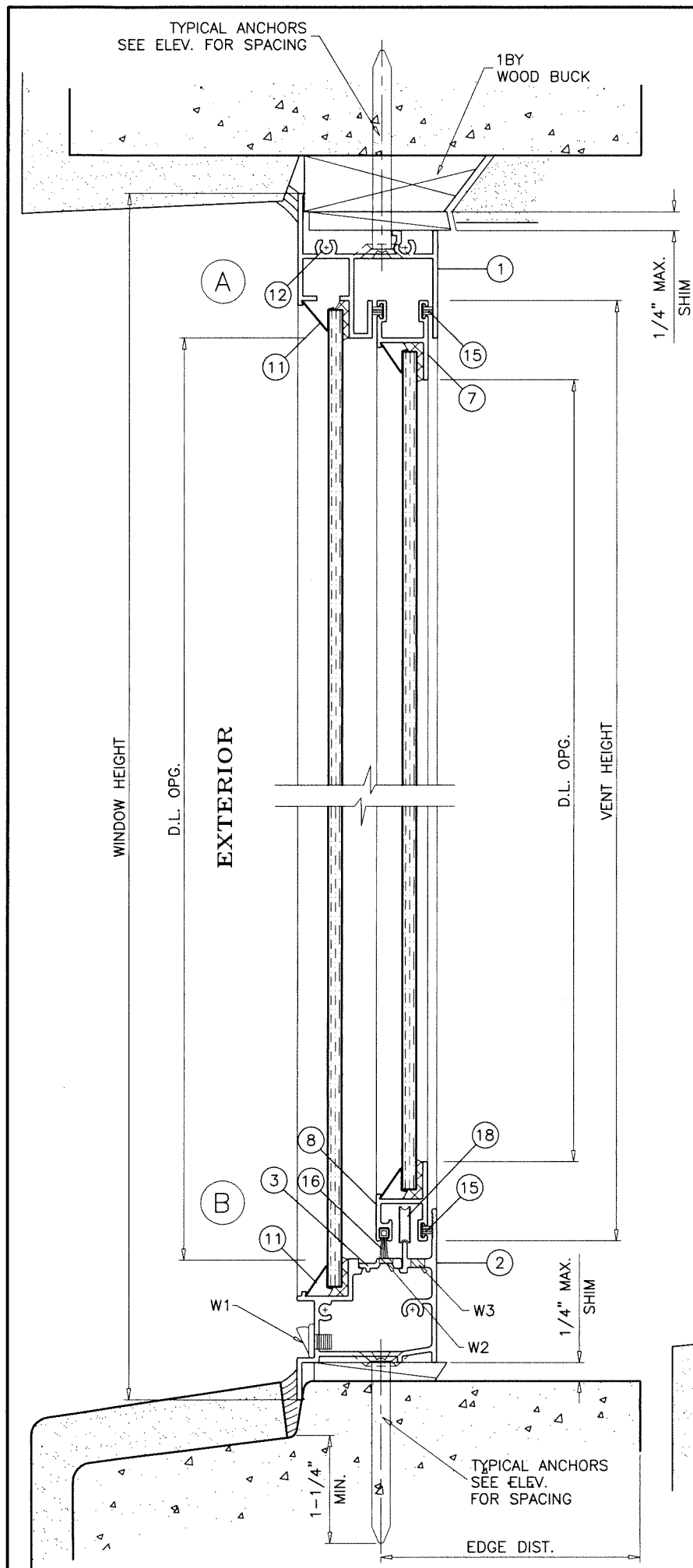
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dr. by: TARIQ

chk. by:

drawing no.
W17-12

sheet 3 of 6



WOOD BUCKS AND METAL STRUCTURE NOT BY 'ASSURA WINDOWS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. TAPCON BY 'ITW' ($F_u=125$ KSI, $F_y=100$ KSI)

1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u=164$ KSI, $F_y=148$ KSI)

MIN. LENGTH = 2-3/4"

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

#12 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO F.B.C. APPROVED MULLIONS
(NO SHIM SPACE)
(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

INTO CONCRETE AND MASONRY = 2-1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
CONCRETE AT HEAD, SILL OR JAMBS $f'_c = 3000$ PSI MIN.
C-90 HOLLOW/FILLED BLOCK AT JAMBS $f'_m = 2000$ PSI MIN.

SEALANTS:

FRAME CORNERS AND VENT CORNER SEAMS TO BE SEALED WITH 'SCHNEE MOREHEAD 5504' SEALANT.

WEEPHOLES:

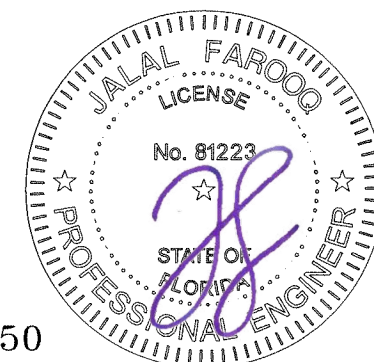
W1 = 1-5/8" X 1/4" WEEPHOLES AT 6" FROM EACH END WITH PLASTIC BAFFLE.

W2 = 1/2" X 3/16" WEEP SLOTS, TWO AT 8" O.C. FROM WINDOW CENTERLINE.

W3 = 1/2" X 3/16" WEEP SLOTS, TWO AT 8" O.C. FROM WINDOW CENTERLINE.

Sealed: 9/21/2026

FL #21850



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978

COMP-ANL\W17-12AWP

SERIES 6800 ALUM HORIZONTAL SLIDING WDW. (N.I.)

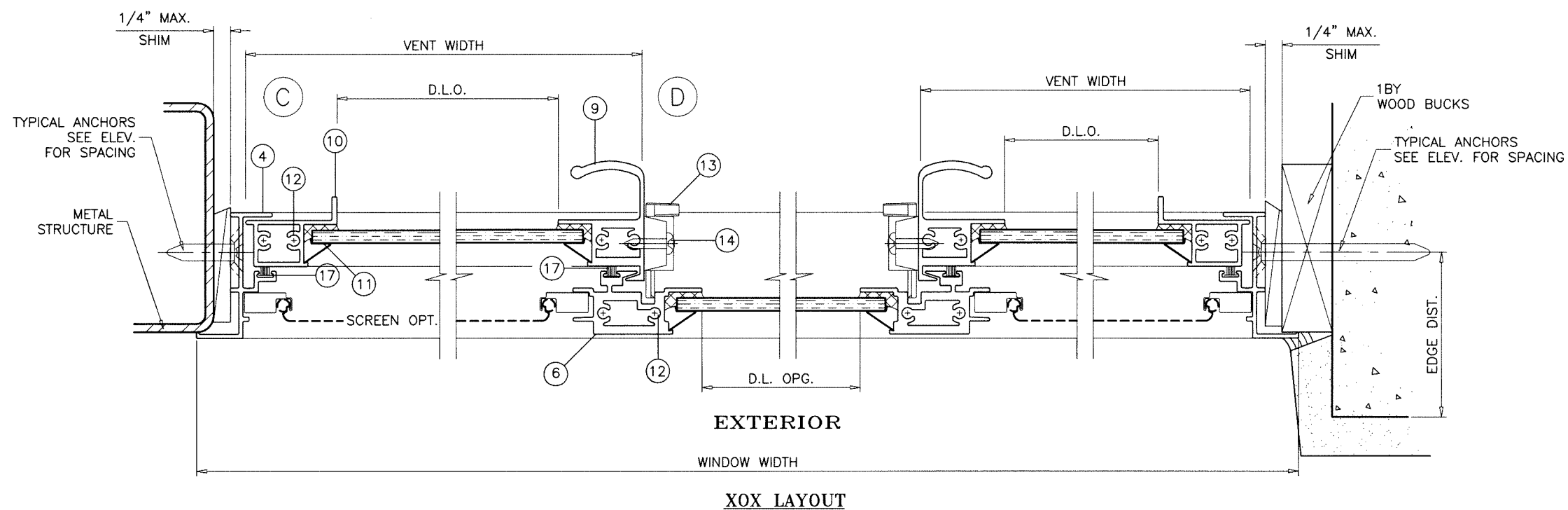
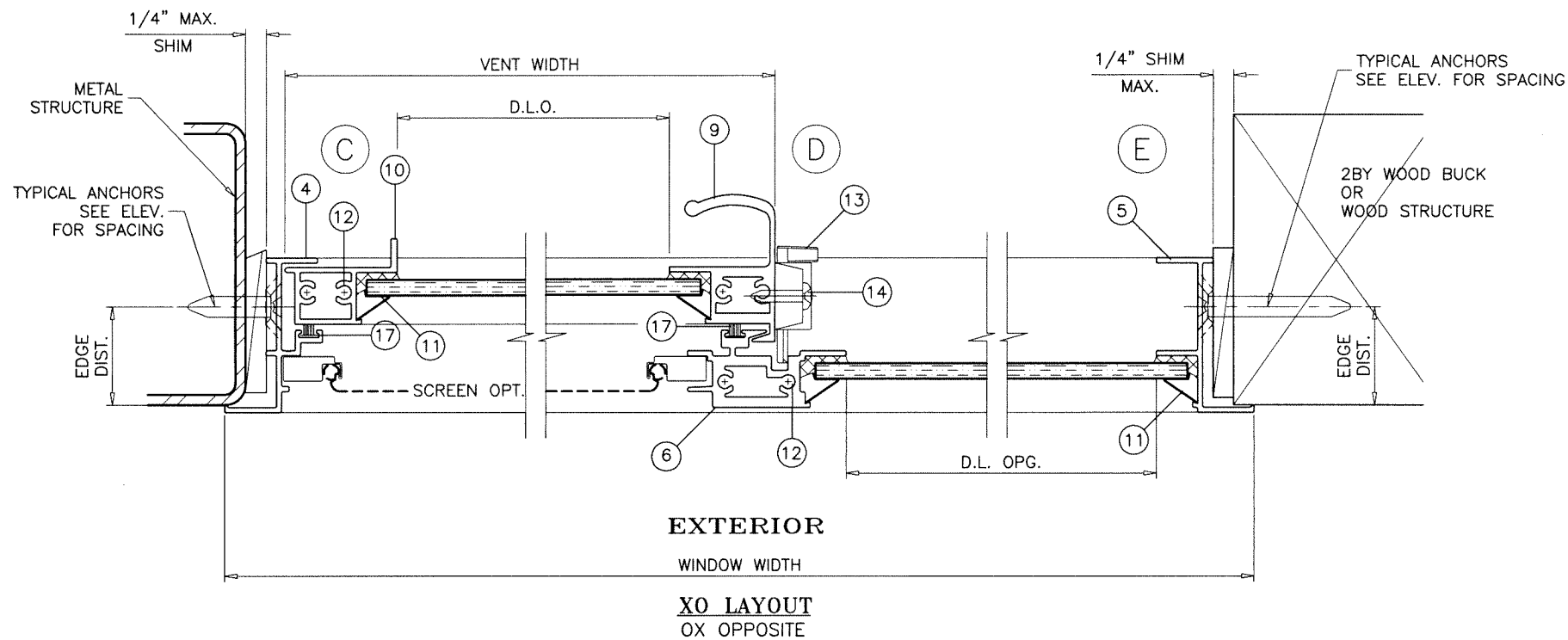
Assura Windows & Doors, LLC.
1543 N. Powerline Road
Pompano Beach, FL. 33069
Tel. (954) 781-4430 www.assurawindows.com

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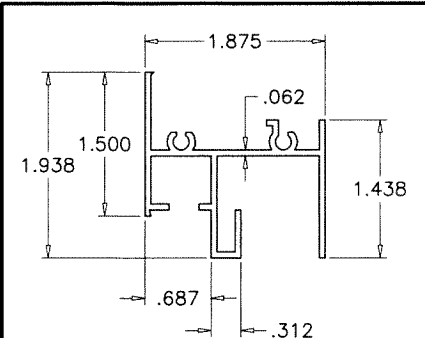
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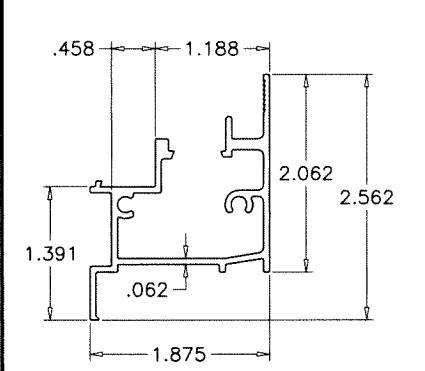
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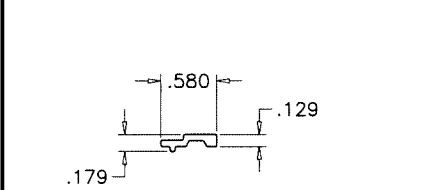
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 sheet 5 of 6



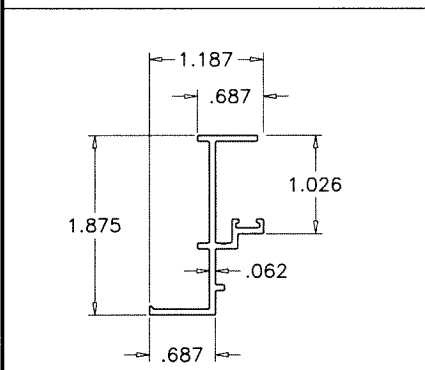
1 FRAME HEAD



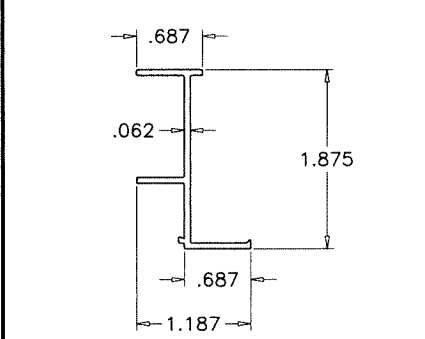
2 FRAME SILL



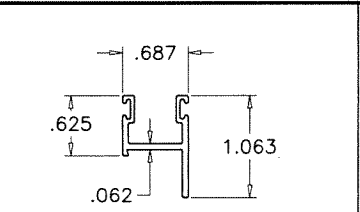
3 SILL INSERT



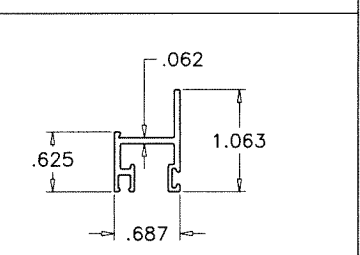
4 FRAME JAMB VENT



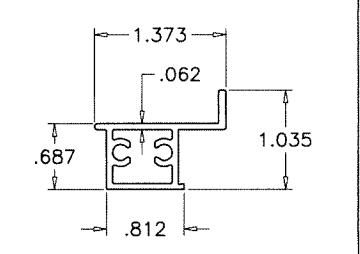
5 FRAME JAMB FIXED



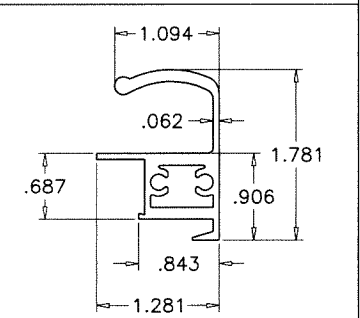
7 VENT TOP RAIL



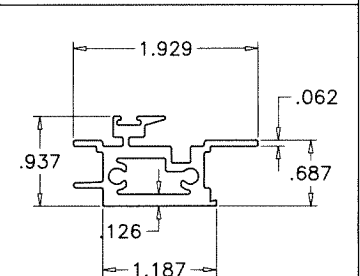
8 VENT BOTTOM RAIL



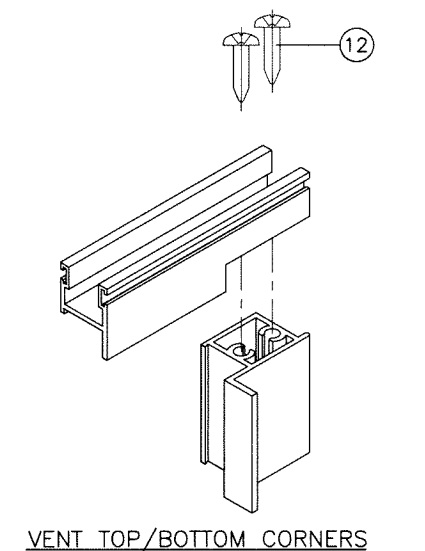
10 JAMB STILE



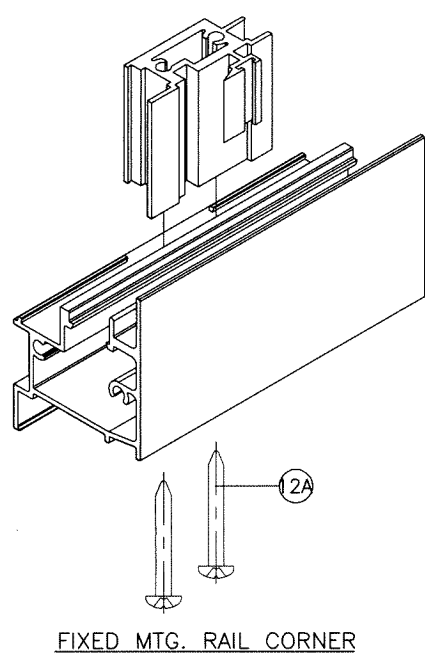
9 MEETING STILE



6 FIXED MTG. STILE

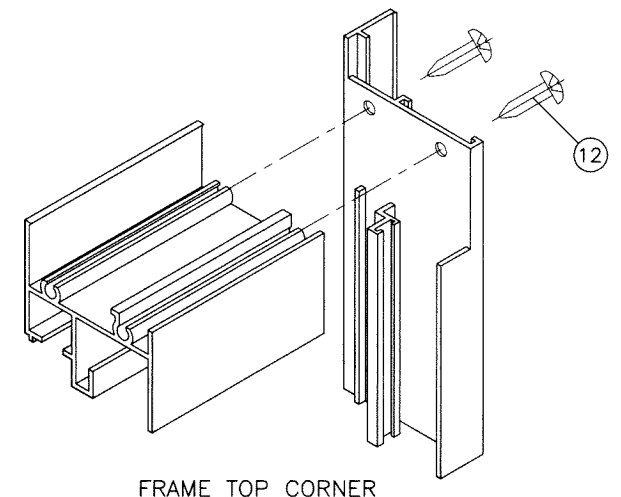


VENT TOP/BOTTOM CORNERS

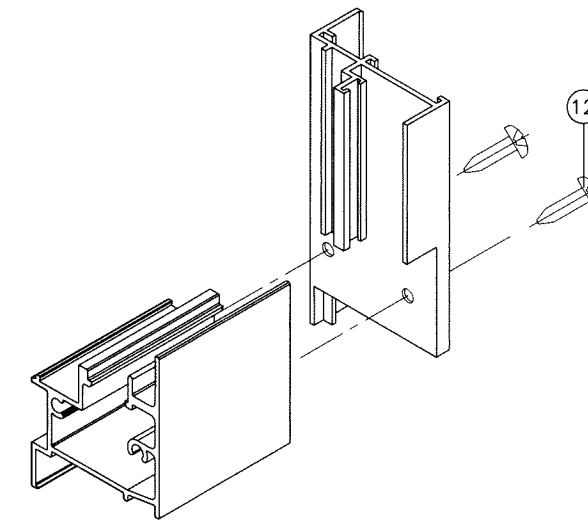


FIXED MTG. RAIL CORNER

ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	YE-5030	1	FRAME HEAD	6063-T6	-
2	YE-5039	1	FRAME SILL	6063-T6	-
3	YE-5038	AS REQD.	SILL INSERT	6063-T6	-
4	YE-5032	AS REQD.	FRAME JAMB-VENT	6063-T6	-
5	YE-5031	AS REQD.	FRAME JAMB-FIXED	6063-T6	-
6	YE-5037	1/ VENT	FIXED MTG. STILE	6063-T6	-
7	YE-5035	1/ VENT	VENT TOP RAIL	6063-T6	-
8	YE-5034	1/ VENT	VENT BOTTOM RAIL	6063-T6	-
9	YE-5036	1/ VENT	MEETING STILE	6063-T6	-
10	YE-5033	1/ VENT	JAMB STILE	6063-T6	-
11	YB-4	AS REQD.	ROLL FORMED GLAZING BEAD	ALUMINUM	-
12	#10X3/4" SMS	AS REQD.	FRAME & VENT ASSY. SCREW	-	CAD PLATED SMS W/ #8 HEAD
12A	#10X1-1/2" SMS	AS REQD.	FIXED MTG. STILE ASSY. SCREW	-	CAD PLATED SMS W/ #8 HEAD
13	YH-6016	1/ VENT	CAM LATCH	ZAMAK	DECO, PLATED OR PAINTED
14	#8X5/8" SMS	2/ LATCH	LATCH INST. SCREW	-	CAD PLATED CRS
15	YH-4004	AS REQD.	FIN SEAL PILE W/ PLASTIC FIN (.187" X .250")	-	ULTRAFAB
16	YH-6006	AS REQD.	FIN SEAL PILE W/ PLASTIC FIN (.115" X .500")	-	ULTRAFAB
17	YH-6007	AS REQD.	FIN SEAL PILE W/ PLASTIC FIN (.229" X .260")	-	ULTRAFAB
18	YH-6001	2/ VENT	ROLLER ASSY.	-	YH-6002 & YH-6003
19	-	2/ LITE	SETTING BLOCK	EPDM	DUROMETER 80±5 SHORE A



FRAME TOP CORNER



FRAME BOTTOM CORNER

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